

Optimising the Workflow for Microplastic Analysis by FTIR Microscopy

Microplastics for Breakfast

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April 10th 2025



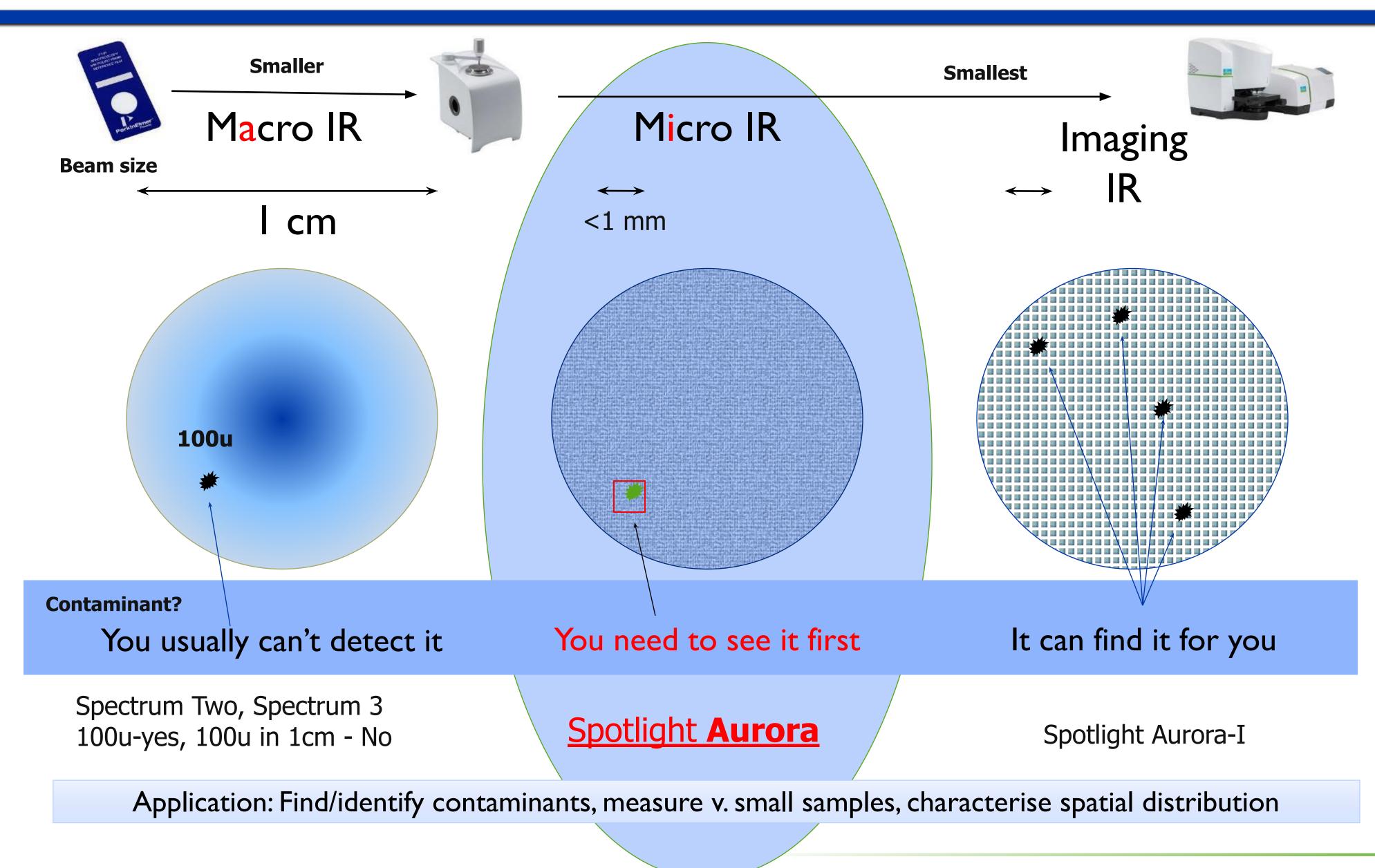
What is IR Microscopy used for?

- To ID very small or trace quantities of samples (eg forensics) e.g. ID a single paint flakes
- To study degradation in materials or across layers e.g. how effective is a packaging material
- To study how chemical constituents change across a sample e.g. to understand a competitor's product



To IDENTIFY defects, flaws in solids down to $\sim 1/10$ width of a human hair. Chemical ID usually supports a visual ID

IR Microanalysis and Sample Size





The Microplastics Analysis Workflow

Sample Types and	Sample	Sample Preparation	Data Collection
Collection	Cleanup	for IR Microscopy	and Analysis
 Seawater River water Sediments Animal digested Consumer related Cosmetics Domestic Food and beverages 	 Flotation Digestion Acid/alkali Peroxide Enzymatic Filtration 	 Filter choice Compatibility Sample size 	 Sampling Modes Transmission Reflectance ATR Measurement modes Point Mode Particle detection Mapping Imaging



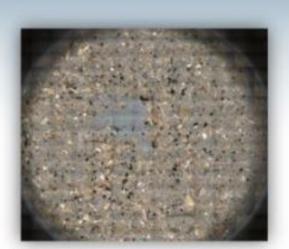


IR Microscopy workflow

Sample Preparation

- ✓ Bottled water
- ✓ Ocean or river water
- ✓ Soil, sand or sediment
- ✓ Food and beverages



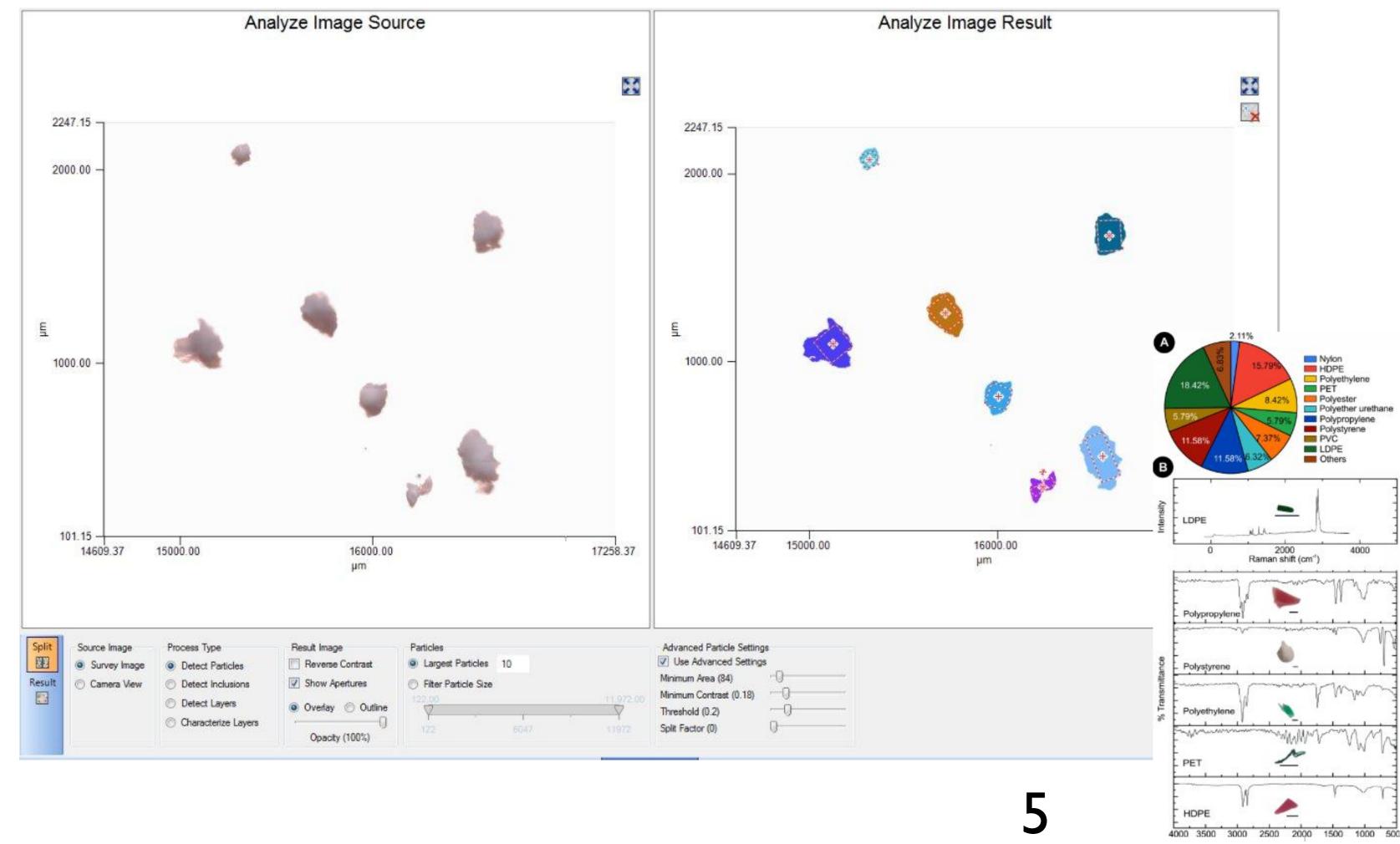


Particle Filtration

➤ Al₂O₃ Filters*

*other filters have a significantly





	Nylon
	HDPE
1	Polyethylene
1	PET .
	Polyester
	Polyether urethane
	Polypropylene
7	Polystyrene
1	PVC
	LDPE
	Others

Filter Characteristics

Filter	Diameter	Pore Size	Cost/Filter
Alumina Oxide	13mm	0.2 microns	\$8
Glass microfiber	21mm	mixed	\$0.2
Gold coated polycarbonate	13mm	0.8 microns	\$8
PVDF	25mm	0.45 microns	\$2
Silver	13 and 25mm	5 microns	\$8
Silicon	10mm square	5 microns	\$10

• Pore size

- Filtration times
- Blocking

Diameter

- Filtration
- Imaging time
 - 13mm, 50 minutes
 - 25 mm, over 3 hours

- Infrared compatibility
 - Spectral Range
 - Sample size ~5 microns –

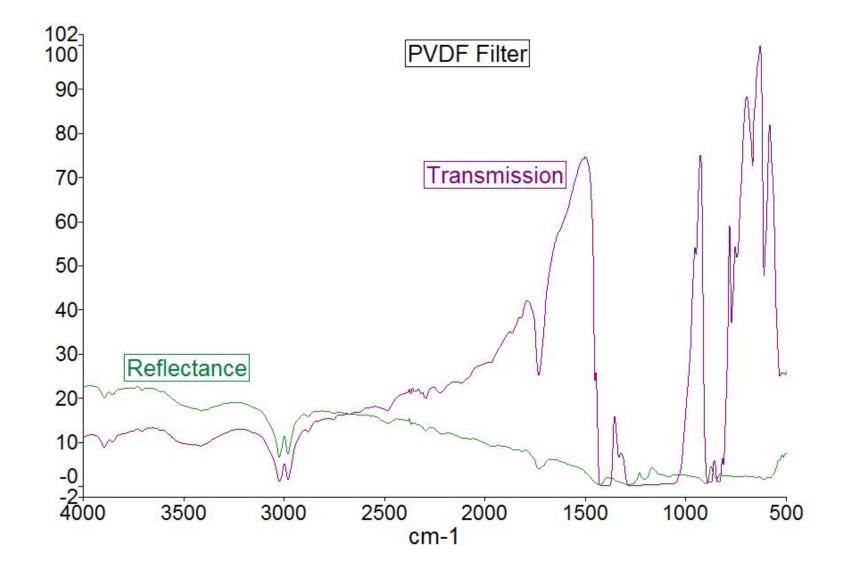
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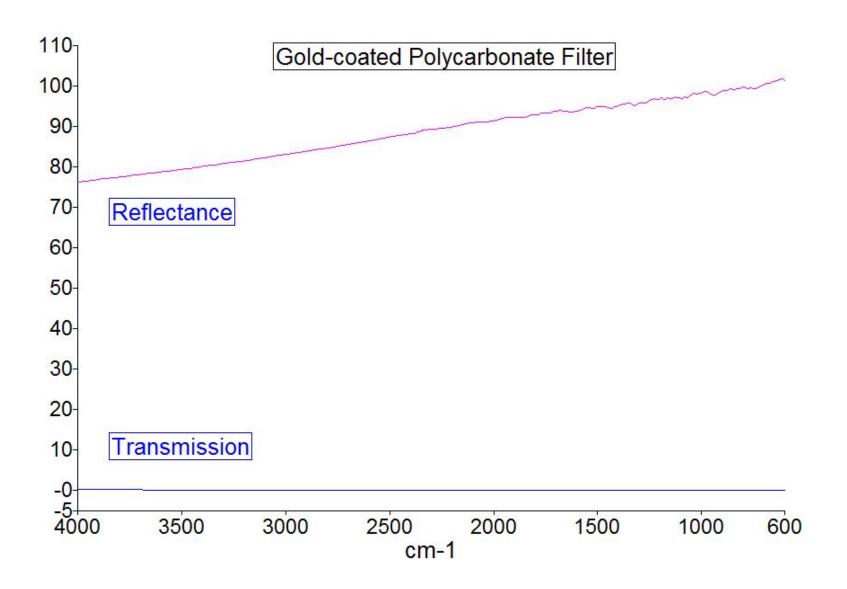
inutes 3 hours



Example Filter Spectra



Poor in both Transmission and Reflectance

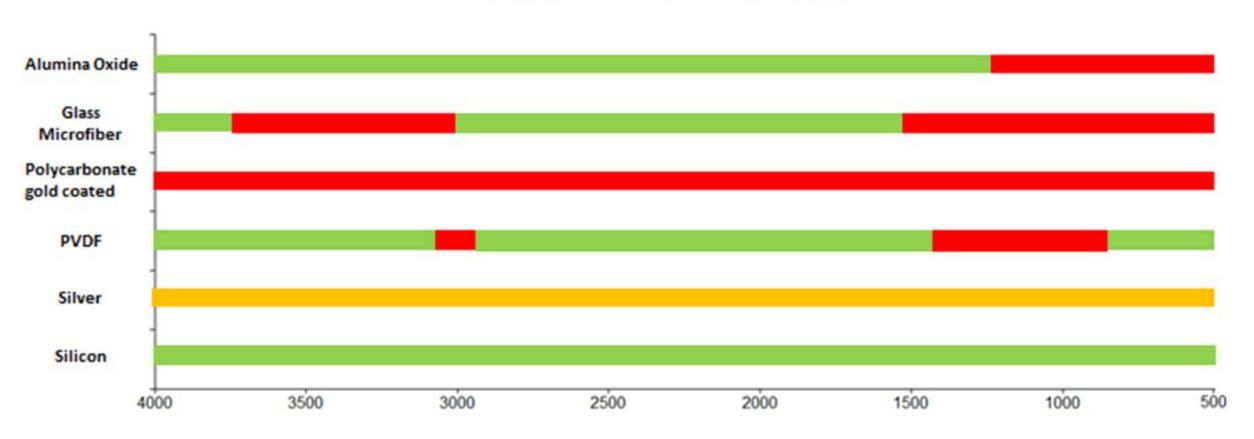


Poor in Transmission, Excellent in Reflectance

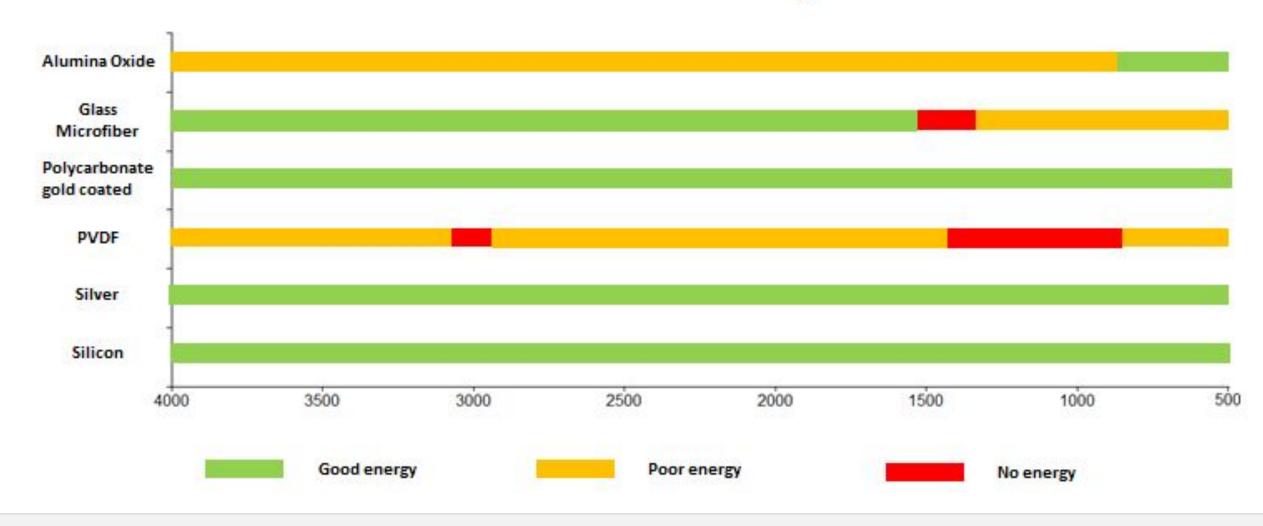


IR Spectral Range of Filter Materials

Transmission Range



Reflectance Range





Alternative after filtration

Manually transfer particle(s) onto suitable substrate

- Transmission measurement on IR compatible window
- Reflectance on low e-glass slide or gold mirror

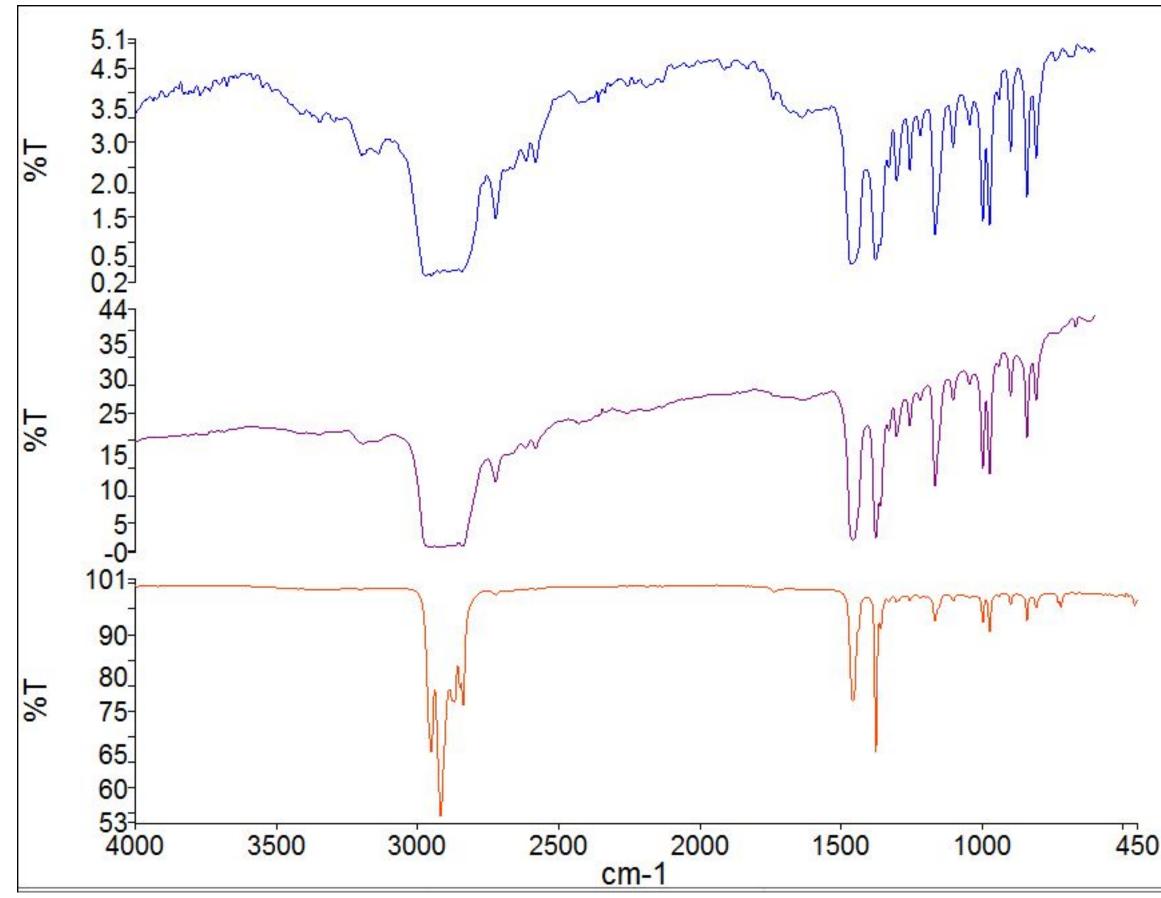
Not the preferred option as potential loss of particle(s) and requires an additional step that could also lead to contamination

nt on IR compatible window s slide or gold mirror

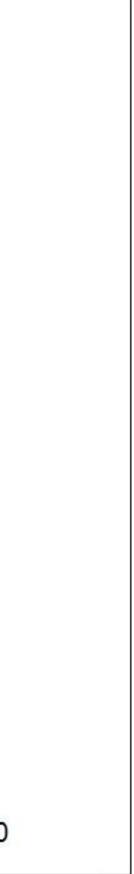


FTIR and FTIR Microscopy Sampling Modes for Microplastics

- Reflectance
 - Fast and easy
 - Prone to reflectance artefacts
- Transmission
 - Fast and easy
 - Particles may be too thick leading to poor (too strong) spectra
- ATR
 - Best IR spectra
 - Particles may move under force
 - Particles may stick to ATR crystal

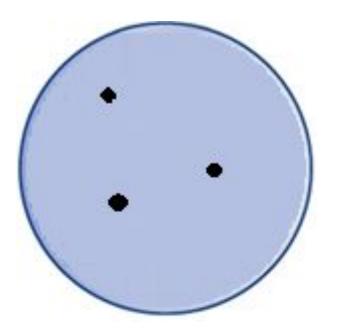






FTIR Microscopy - Measurement Modes

Point Mode

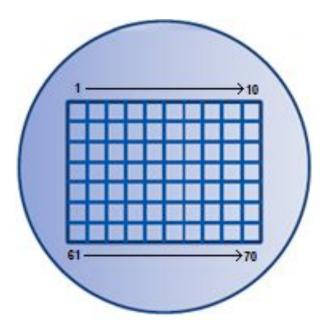


Only measure points of interest.

Fastest for small numbers of particles.

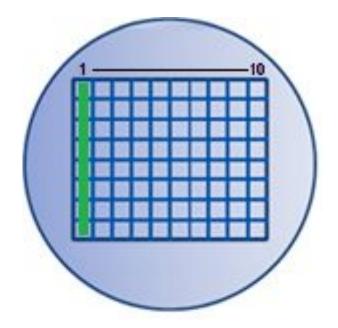
Use with particle detection for automation.

Mapping



Scan-move-scan each point over large region. Very slow for large regions.

Linear Imaging

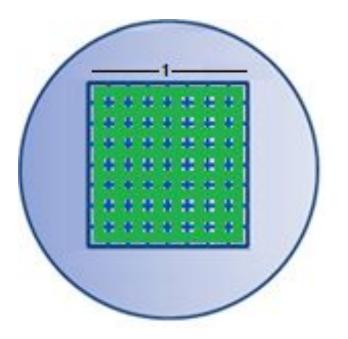


Multiple detector array measures multiple points simultaneously

Fast for large regions

- Full spectral range
- High Cost system

FPA Imaging



Full X,Y array with largest number of detector pixels

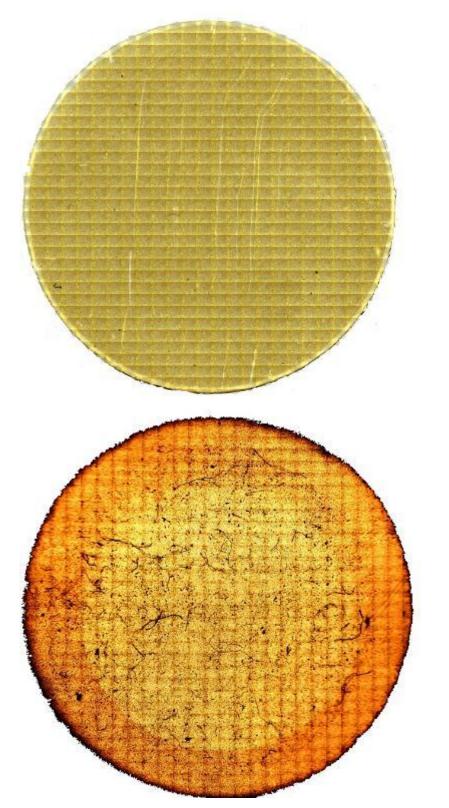
Fastest for large regions Limited spectral range Very high cost system



Infrared Microscopy Workflow for Microplastics



- Collect Visible Image Survey 1.
- 2. Select Point mode or Imaging
- 3. Perform IR Data Collection
- 4. Analyse Data

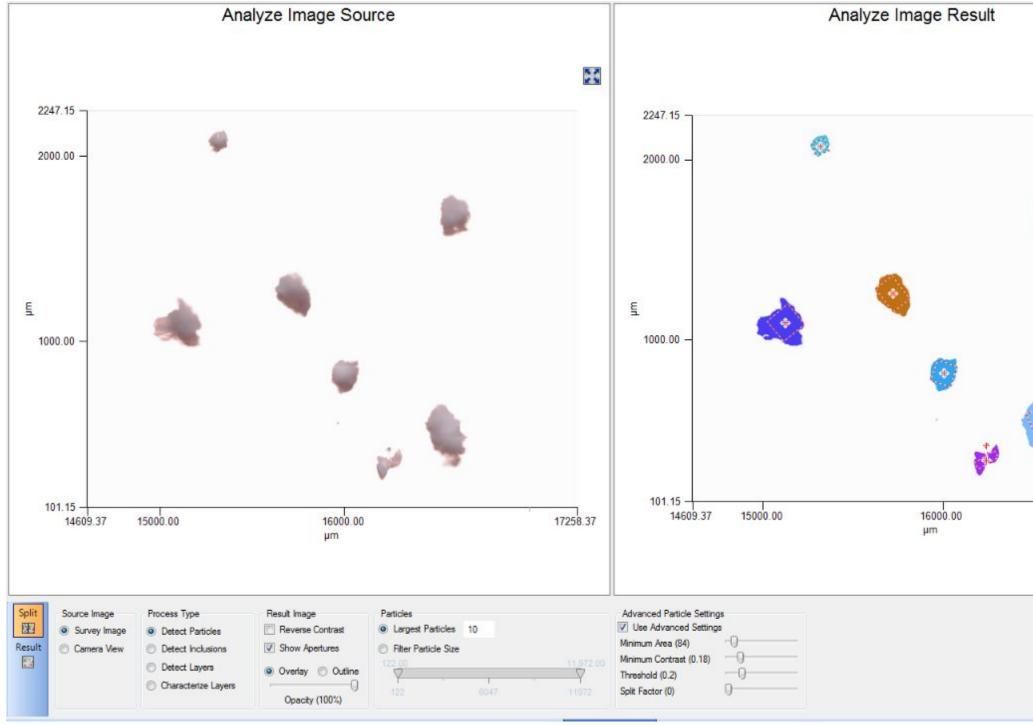


Brand "B" bottled water

Laboratory tap water



Point Mode with Automatic Particle Detection



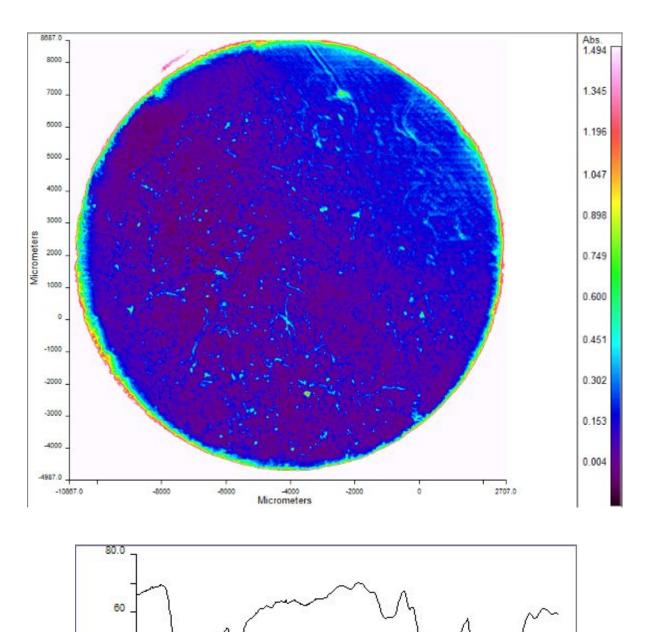
	•••
+	17258.37
	OK Cancel

- 1. Software algorithm detects particles
- 2. Displays particles detected
- 3. Sets maximum aperture to fit inside particle
- 4. Scans matched aperture backgrounds
- 5. Scans all particles
- 6. Classifies particles based on identity from library search



Imaging

- Uses array detectors with multiple detector elements
- Significantly faster than (single detector element) mapping
- Generates chemical
 images of the sample
- Each pixel represents a spectrum
- Measurement time ~50 minutes for 13mm filter
- ~250,000 spectra



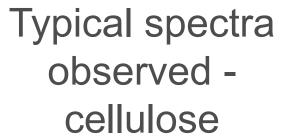
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4000.0

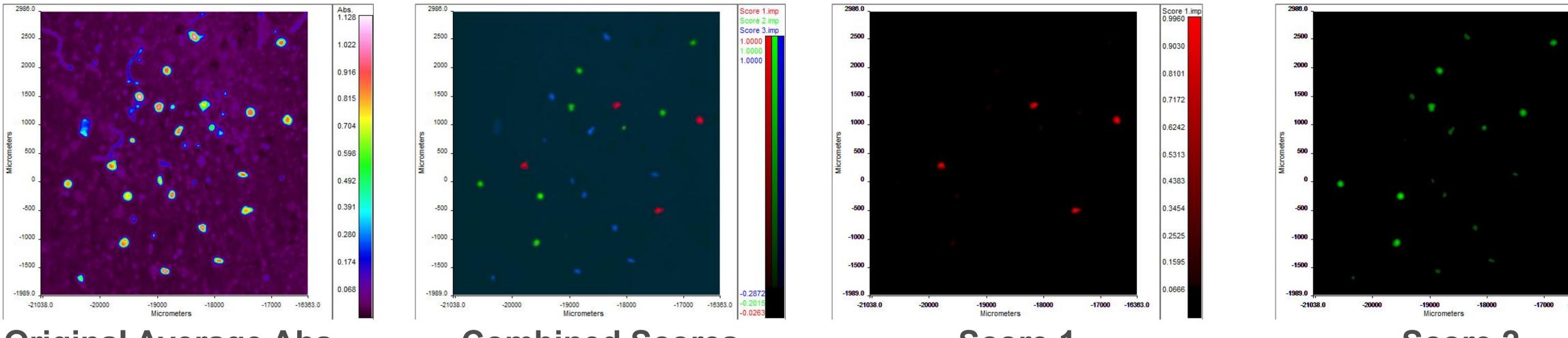
3000

Average Absorbance Image – Tap water sample





Data Processing – "Show Structure" using Principal Components Analysis



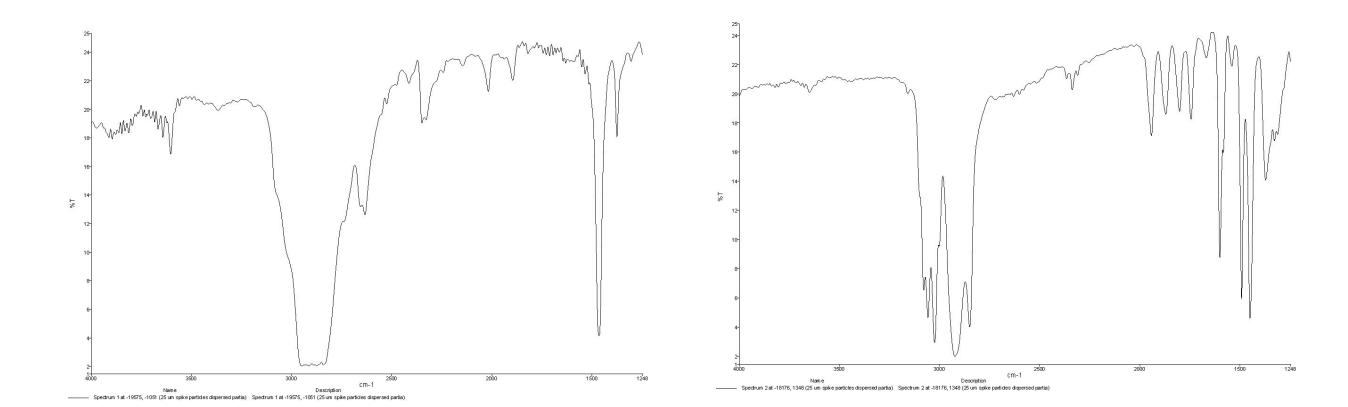
Original Average Abs

Combined Scores

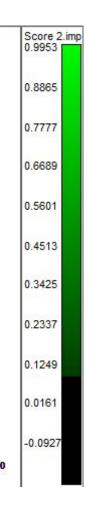
- Applies PCA to entire dataset
- Ability to pick out different materials
- Different scores represent materials

Score 1

Score 2

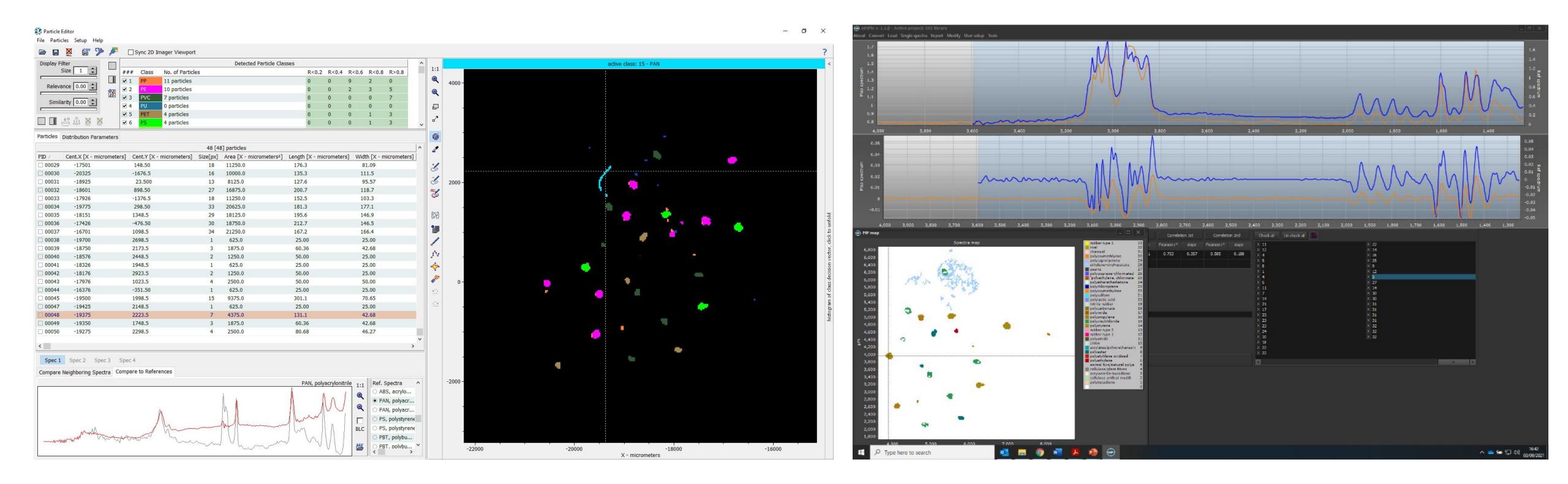






3rd Party Microplastics Data Analysis Packages

Purency Software





siMPle Software

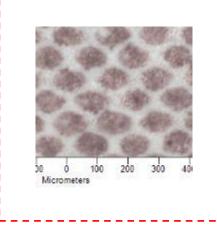


What's next? Spotlight Aurora

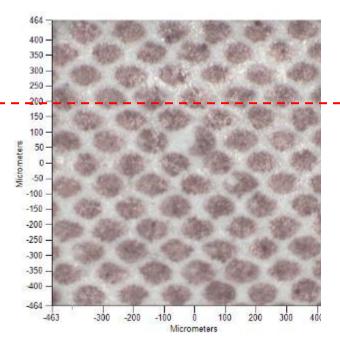




New Optics for Finding defects in real samples – 1. Wide areas



~500x350u



175000

(1x)

1,000,000

(5.7x)

Spotlight 200i

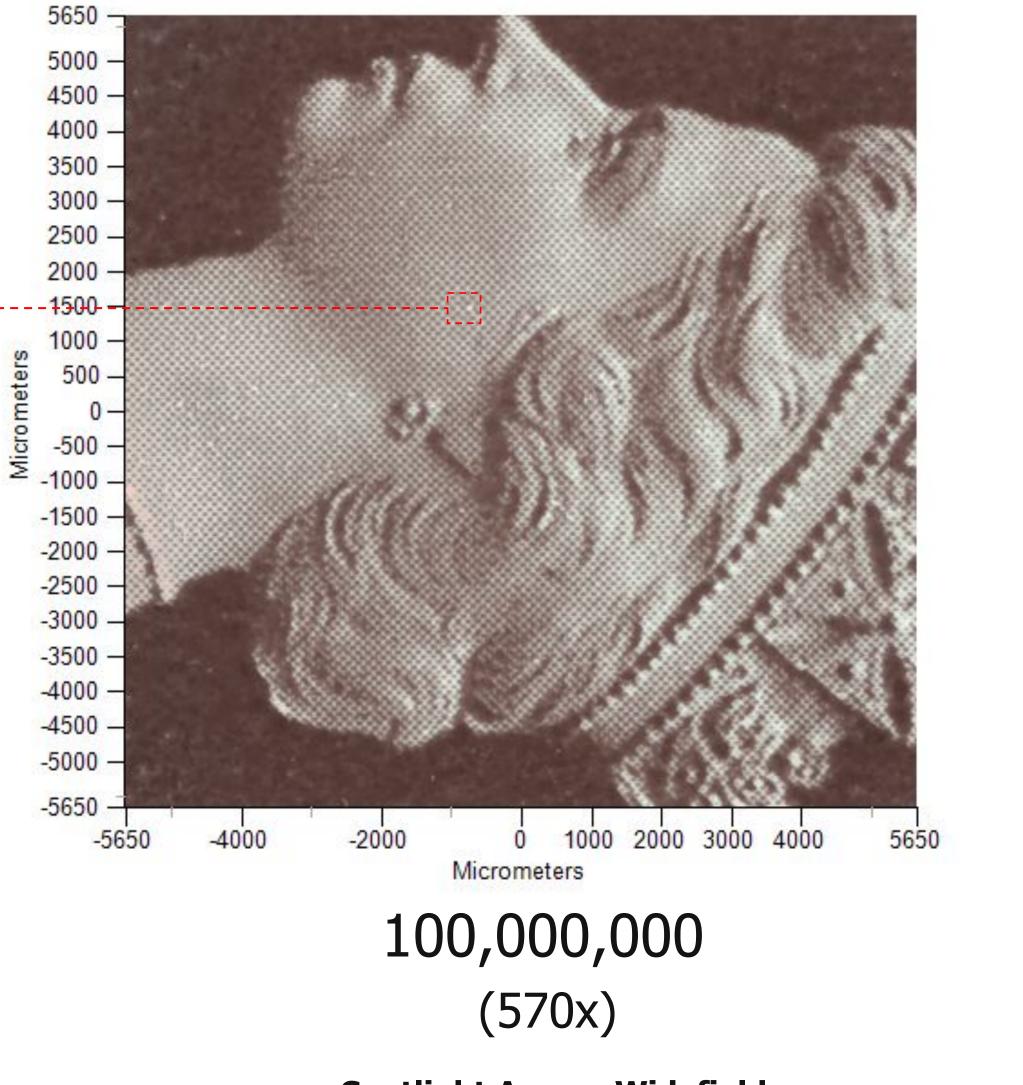
Single frame Images

Spotlight Aurora Hi Def

Around 13x faster for a 1x1 cm image survey







Spotlight Aurora Widefield

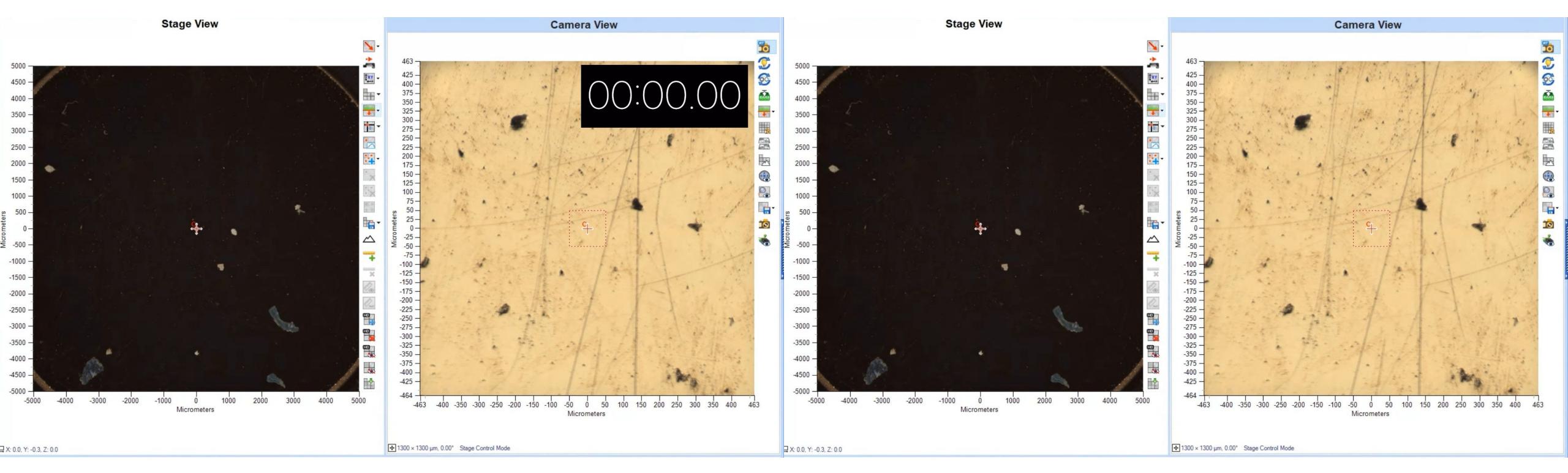


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Find and locate particles: Collect a 1x1 cm survey image

Spotlight Aurora



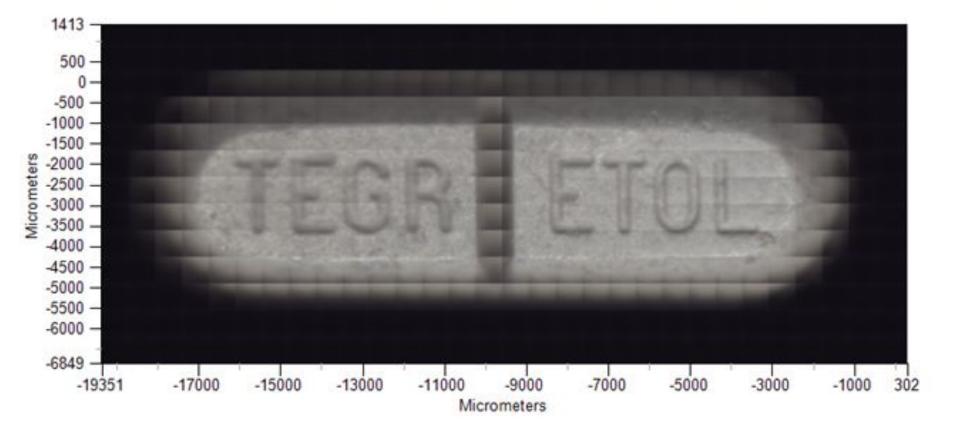
Particles are collected on a reflecting surface for measuring and identifying using IR spectra

Initially – a survey image of a 1x1 cm area is needed to isolate, aperture and collect the individual spectra before IR library search and ID

Previous Instrument

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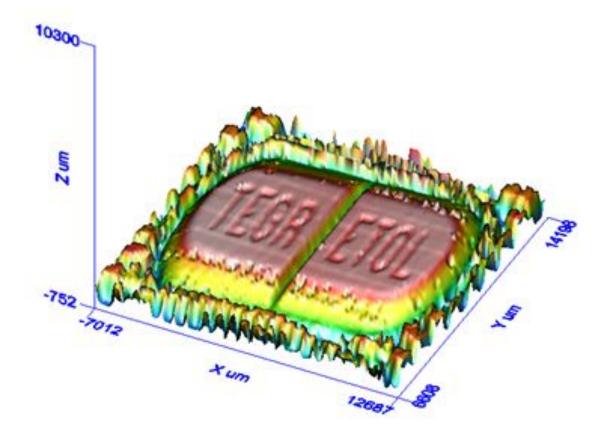
Pharmaceutical samples











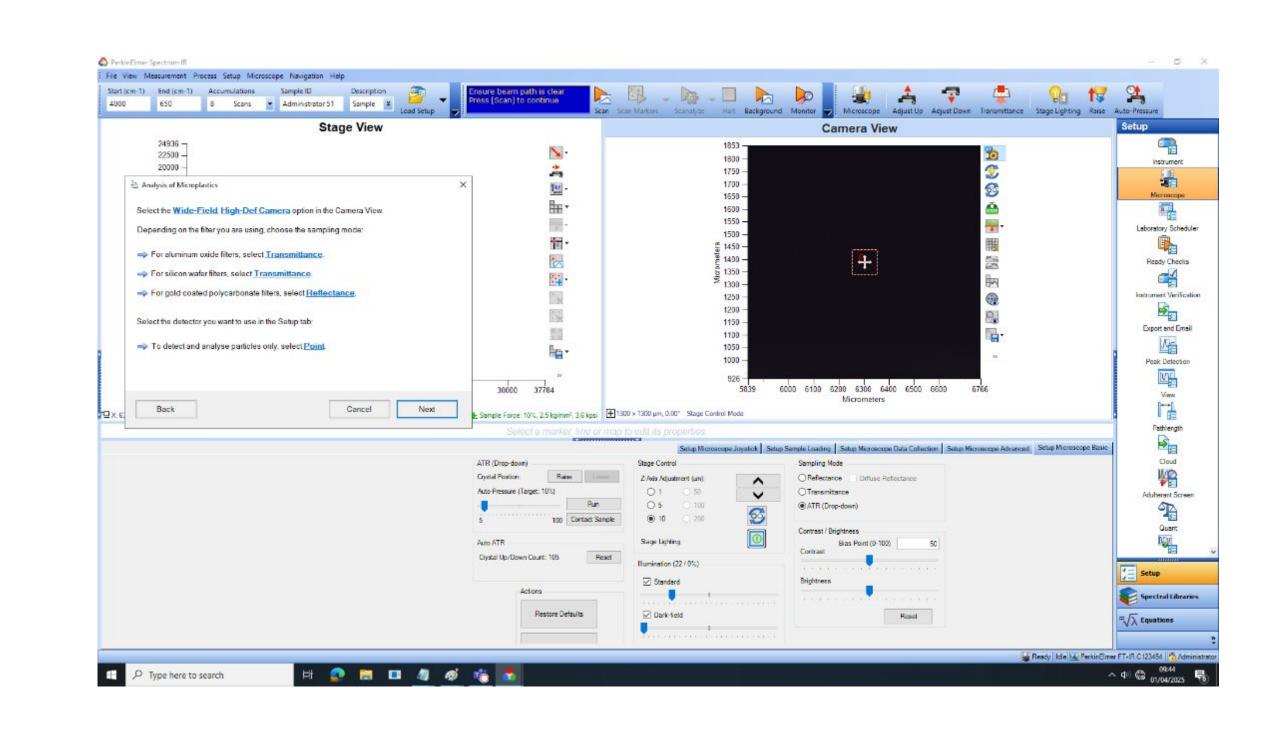


Spotlight Aurora – Microplastics Guided Workflow

Guides the user through the steps required for analysis

t (cm·1) End (cm·1) Accomulations Sample ID Description 10 650 8 Scans • Administrator 51 Sample 8 Load Setup	Ensure beam path is clear Press [Scan] to continue	can Markers Scanatyze Hat Background	Monitor - Microscope Adjust Up Adjust Down Transmi	ttance Stage Lighting Raise Auto-Pressure
Stage View			Camera View	Setup
24936 22500 20000 Analysis of Microplestics × Click <u>To Load Position</u> to move the stage to the Load Position. Prepare sample filter and insert into holder and on stage		1853	∳	Instrument Instrument Mic concept Laboratory Sched Laboratory Sched Labora
Press Load Sample button on microscope when sample is ready Cancel Next	>> 30000 37784 Sample Force: 10%, 2.5 kg/mm ² , 3.6 kpsi ⊕13 Soloct a marker, line or map	800 x 1300 µm, 0.00" Stage Control Mode	ooo 6100 6200 6300 6400 6500 6600 6766 Micrometers	Peak Detection View Internet Pathlength
		20020020000000	Sample Loading Setup Microscope Data Collection Setup Microscope A	And a second sec
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Conclusions

- a few microns in particle size
- generate good quality spectra
- **Optimum filters for IR measurements**

 - 13mm diameter
 - 5 microns pore size
- Optimum sample throughput

 - Imaging for whole filters

FTIR Microscopy is an important technique for the analysis of microplastics down to

Appropriate sample preparation is essential to eliminate matrix interferences and to

Gold Coated PC or silicon for reflectance, silicon or Alumina Oxide for Transmission

Point mode measurements with particle detection for small numbers of particles

